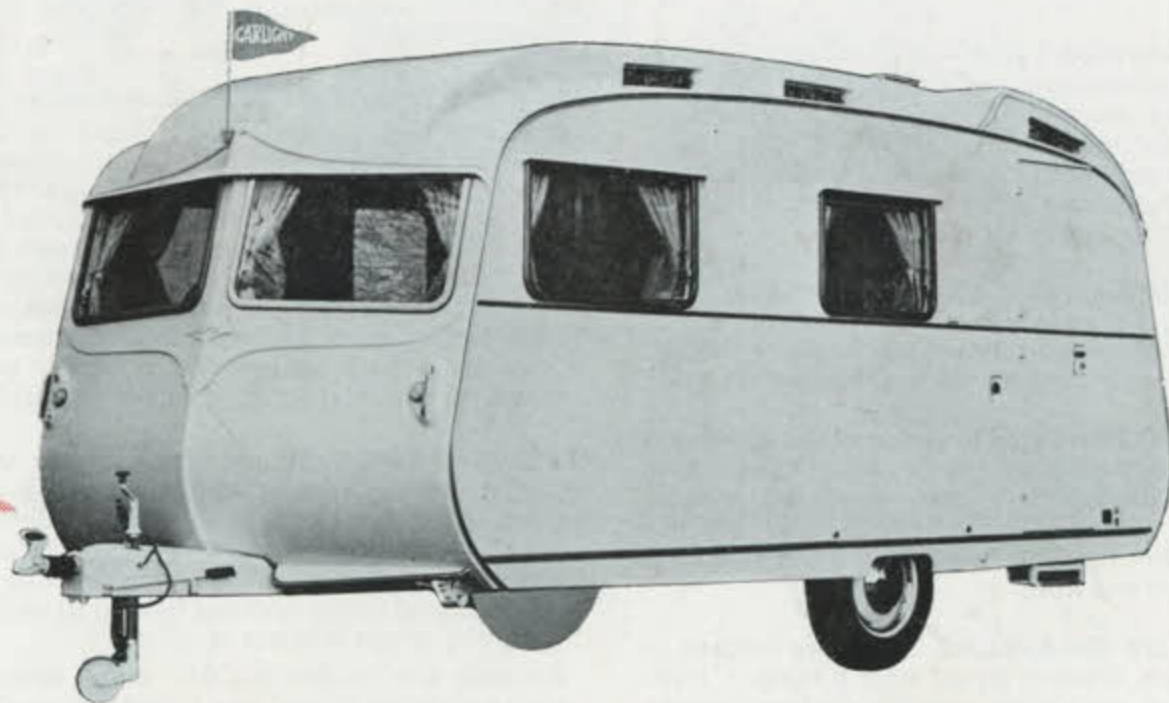


MAR 1973

CARLIGHT CARAVANS



CASETTA



CARIBBEAN



CONTINENTAL

CASSETTA

LAYOUT AND EQUIPMENT

ACCOMMODATION The two single beds have telescopic ends which for day use convert them into two settees of exceptional comfort. A double bed is made by sliding the nearside bed over to the offside. Both beds slide away from under the backrests to give extra width for sleeping

WARDROBE Fitted with two bowed doors having a total width of 47" it is divided into a ladies' section having a hanging height of 48" and a men's section having 41"

HEATING Fitted into the base of the wardrobe the highly efficient space heater has a flame safety device: it is also equipped with a sealed combustion chamber and electric spark igniter. The flue gases are discharged through the floor

CHEST OF DRAWERS These are housed in a Welsh dresser styled unit having a cupboard at each side, one for kitchen utensils and the other containing small sliding trays for small items of clothing etc. This unit is melamine-topped and can serve as an extension to the kitchen when required. In the base behind two cupboard doors are recesses for soft drink bottles, beer or food cans

CHINA STOWAGE In the top half of the "Welsh Dresser" there are racks for china and tumblers

TABLE is stowed inside the toilet on the back of the door. It is quickly erected by sliding it into a special slot beneath the front window shelf

OTHER STORAGE SPACE Between the two settees is a small mirror lined cocktail cabinet with drop door melamine covered serving as an occasional small table. Each side is a cupboard each capable of holding two wine bottles. In each settee there is a large drawer equally suitable for clothing or bedding and a top entry bedding locker. A roof locker with bottom hinged doors is fitted over each settee and a corner cupboard on the wall forward of the wardrobe

KITCHEN AREA Situated at the rear with cooker having two boiling rings griller and oven. A plate rack is fitted to the melamine panelled hinged cover. The front cover is hinged so that access can be gained to the gas taps and griller without having to expose the oven when it is not required

Beneath the cooker are two metal drawers with melamine fronts, one suitable for vegetables, the other for bread. To the latter is fitted a plain wooden lid intended to be used as a cutting board. Next to the cooker is the sink unit with moulded sink and drainer and below a baize lined cutlery drawer. Also below are two cupboards one of suitable size to house a refrigerator offered as an op-

tional extra, the other has sliding shelves to enable easy access to items at the back

A foot pump supplies water to the sink. Above the windows in the rear end is a roof locker with sliding doors suitable for holding standard 4" square food containers. A waste bin is situated in the rear end of the "Welsh Dresser" unit

TOILET COMPARTMENT is situated in the offside rear corner. Water is supplied to the corner wash basin by foot pump. An Elsan Bristol all plastic toilet unit is supplied

FURNISHINGS Six inch Polyurethane foam mattresses covered in a wide range of fabrics, with curtains in matching fabric or velour. Carpet covers the entire floor including the toilet.

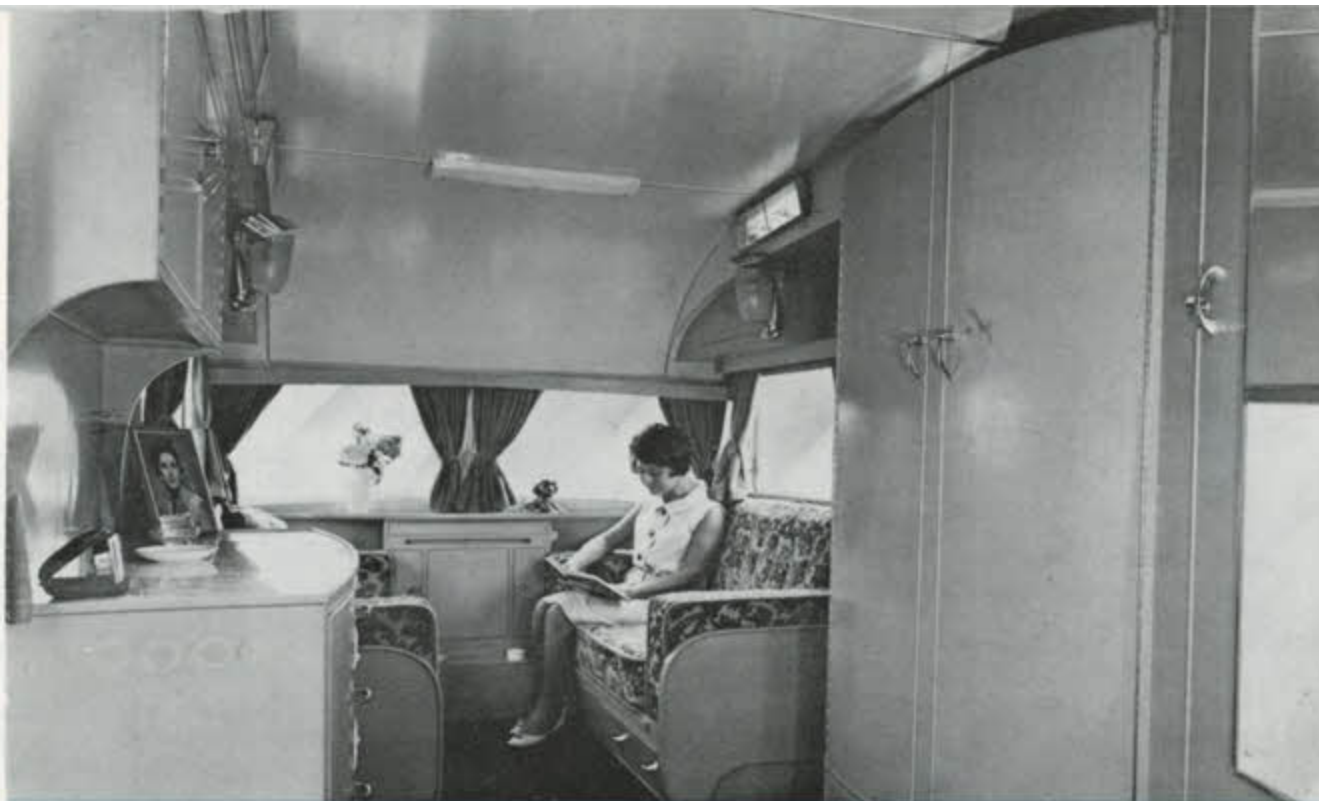


Key

- (A) Bed/settee (pull in direction of arrows to make two single or a double bed).
- (B) Roof Locker
- (C) Double Wardrobe
- (D) China Cabinet
- (E) Sideboard
- (F) Entrance Door.
- (G) Folding Step.
- (H) Rubbish Bin.
- (I) Sink and Drainer with Pump, Cupboard and Drawer beneath.
- (J) Kitchen Roof Locker.
- (K) Gas Cooker with Oven.
- (L) Toilet Unit.
- (M) Washbasin
- (N) Butane Gas Cylinder
- (P) Drawers under Settee.
- (Q) Locker.
- (R) Shelf under Front Window.
- (S) Cocktail Cabinet.
- (T) Outside Door to Awning Locker.
- (U) Gas Heater.
- (V) Table (movable).
- (W) B. and B. Hitch with Jockey Wheel.

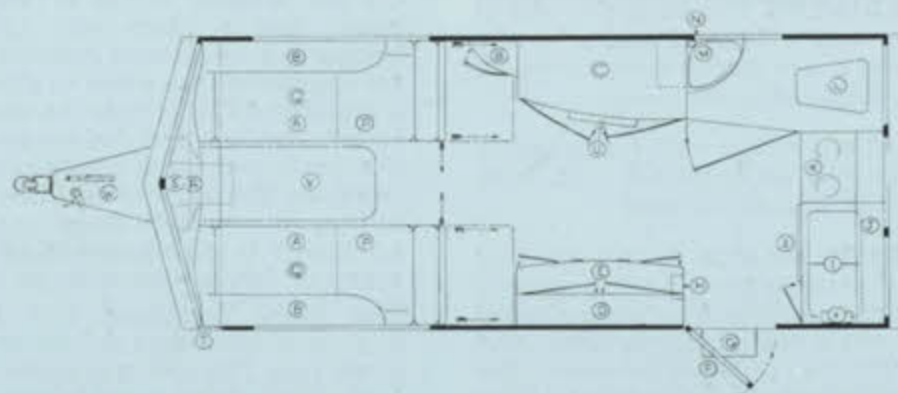
OPTIONAL EXTRAS

- (1) Butane Gas Water Heater.
- (2) Refrigerator.



The luxurious Bed/Settees, Twin Wardrobes and 'Welsh Dresser' in the Casetta

Plan



CARIBBEAN

LAYOUT AND EQUIPMENT

ACCOMMODATION The two single beds have telescopic ends which for day use convert to two settees with upholstered armrests: a double bed can be made up with a hinged board which fills the space between the two settees

WARDROBES There are two – one has a flat door with a long mirror on it and inside a rail for coat hangers and a lipped bottom shelf baize covered for shoes, etc. The other has a bowed door with a rail for coat hangers running from back to front, a top shelf and rails in the bottom for shoes

CHEST OF DRAWERS This attractive unit of three drawers has a bowed front. In the bottom are two doors which carry racks for small bottles, food cans, etc.

HEATING A radiant heater with flame safety device is built into an attractive unit, with the flue passing through the roof

OTHER STORAGE SPACE At the rear end of the chest of drawers between the top and the lantern roof is a glass fronted cupboard arranged to hold a teapot, sugar basin and milk jug. On the offside between the entrance door and wardrobes is fitted a bow fronted cupboard intended for wine bottles,

some of which can be carried in a rack on the door, so giving easy access to them. Space for tumblers in this cupboard is also provided.

Two roof lockers with bottom hinged doors are fitted above the windows over the settees. Between the settees under the shelf beneath the front windows a cocktail cabinet is fitted with a drop down front, melamine-covered for use as a small table. The interior is mirror-lined and fitted to carry cocktail glasses. Each side is a cupboard accommodating two bottles

Beneath the nearside settee are two drawers and under the offside settee one drawer and a bedding locker with top access

KITCHEN This is situated at the rear of the caravan and can be closed off with a sliding door. The furniture is entirely covered in melamine. The oven cooker with grill and two boiling rings is situated against the wall on the offside: it has a hinged melamine cover and a plate-rack. Underneath the cooker are two metal drawers one intended for vegetables the other to store bread, it has a wooden lid which can be used as a cutting board. The sink and drainer are placed across the back and have cupboards underneath. Beneath the drainer is fitted a baize lined cutlery drawer with dividing partitions. One cupboard is dimensioned to hold a refrigerator which is offered as an extra

The other cupboard has sliding lipped shelves to give easy access to items stacked at the rear. The sink is supplied with water by foot pump from a polythene tank installed immediately in front of the rear door. A

waste bin is fitted in an aperture in the bulkhead separating the kitchen from the rest of the caravan

TOILET COMPARTMENT This takes in the threshold of the rear nearside entrance door and is therefore very spacious when in use but taking very little space when not required. A folding wash basin is supplied and water fed to it by a foot pump. Water is led away through a flexible metal covered hose. The positioning of this compartment was greatly influenced by the desirability of being able to use it without it being obvious to others occupying the caravan. An Elsan Bristol toilet unit is supplied

FURNISHINGS Six inch Polyurethane foam mattresses covered in a wide choice of fabrics with curtains in matching fabric or velour. Floor in main section covered in carpet: the kitchen and toilet in Vinyl floor covering



Key

- (A) Bed/Settee (pull in direction of arrow to make single bed).
- (B) Stool and Laundry Bin (movable).
- (C) Chest of Drawers, shallow Cupboard at bottom for small bottles.
- (D) China Cabinet.
- (E) Food Cupboard.
- (F) Gas Heater with mirror above.
- (G) Stable Type Door (entrance to kitchen).
- (H) Folding Step.
- (I) Fold-Down washbasin.
- (J) Toilet Unit.
- (K) Sink and Drainer with foot pump, Cupboard and drawers beneath (Formica cover to fit flush over sink and drainer).
- (L) Butane Gas Cylinder.
- (M) Gas Cooker.
- (N) Wardrobe.
- (O) Wine Cabinet.
- (P) Table flap.
- (Q) Door (main entrance).
- (R) Drawer under Bed/Settee.
- (S) Locker.
- (T) Table (movable).
- (U) Cocktail Cabinet (under front window shelf).
- (V) B. and B. Tow-bar and jockey wheel.

OPTIONAL EXTRAS

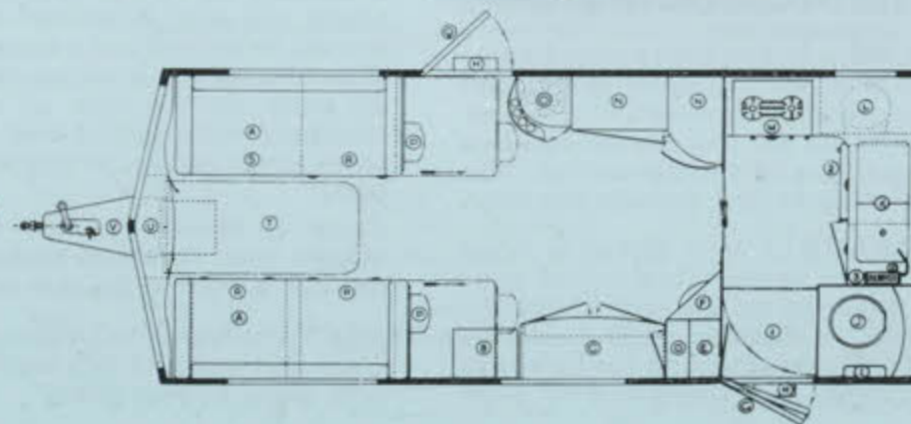
- (1) Shower.
- (2) Refrigerator.
- (3) Butane Gas water heater.



*Above: A glimpse of the Caribbean Kitchen
On the right: The Dinette and Cocktail Cabinet*



Plan



LAYOUT AND INTERIOR EQUIPMENT

ACCOMMODATION A dinette in the front end makes into two single or one double bed; the offside settee pulls out across the doorway. The nearside slides very easily out clear of the front wardrobe and then out. The double bed in the centre is normally a three seater dinette. The lounge section can be divided into two rooms by a partition complete to the ceiling.

WARDROBES There are two provided, one in each section. Rails for hangers are provided

DRAWERS A chest of four drawers is fitted in the centre of the caravan between the heater unit and the wardrobe on the offside

HEATING A space heater with a sealed combustion chamber, electric spark igniter and flame safety device is mounted in the base of a cupboard, the top half contains slatted shelves for airing and storing clothes. The flue gases are discharged through the floor.

OTHER STORAGE A roof locker is fitted above each front settee. Two corner cupboards are mounted on the wall above the centre dinette. A Perspex glass cupboard with slotted shelves is fitted on the bulkhead between lounge and kitchen. The front

nearside settee has two drawers underneath and that on the offside one drawer and a top access blanket locker

COCKTAIL CABINET Situated between the two front settees is a cabinet with a drop door serving as a useful shelf. The interior is lined with mirrored glass and clips are provided for glasses. Each side a cupboard is provided for two bottles

TABLE is stowed on the bulkhead just inside the rear entrance door. It can be used at either the front or centre dinette

KITCHEN This is separated from the main part of the caravan by a sliding door which can be bolted in both open and closed positions. A full oven cooker with griller and two boiling rings is fitted against the offside wall with hinged cover over and a plate rack. Below the cooker are two metal melamine fronted drawers intended for vegetables and bread: these are well ventilated and one has a wooden lid to use as a chopping board. Under the sink & drainer is a baize lined drawer for cutlery and a large food cupboard dimensioned for a refrigerator available as an extra. At the side of this is another cupboard with sliding well lipped shelves to give easy access to articles stored at the back

China is stowed in two lockers on the offside wall. A waste bucket is accessible through a door at the side of the cooker

TOILET The roomy toilet compartment has an Elsan unit and a folding wash basin supplied with water by foot pump



Key

- (A) Two single beds (beds made up by sliding in direction of arrows).
- (B) Roof Locker.
- (C) Wardrobe.
- (D1 & D2) Double beds.
- (E) Glass Cupboard.
- (F) Stable-door entrance to Kitchen.
- (G) Fold-down washbasin.
- (H) Chemical Toilet
- (I) Sink and Drainer, Cupboard and Drawer under sink, refrigerator (an optional extra) is also placed under Drawer. Formica cover fits over sink and Drainer.
- (J) Drawer with waste bin beneath.
- (K) Butane Gas Cylinder.
- (L) Gas cooker.
- (M) Gas Heater.
- (N) Chest of Drawers.
- (P) Airing Cupboard.
- (Q) Front Entrance Door.
- (R) Drawers under Settees.
- (S) Bedding Locker.
- (T) Table.
- (U) Shelf under front window.
- (U1) Cocktail Cabinet.
- (V) "B & B" hitch with jockey wheel.

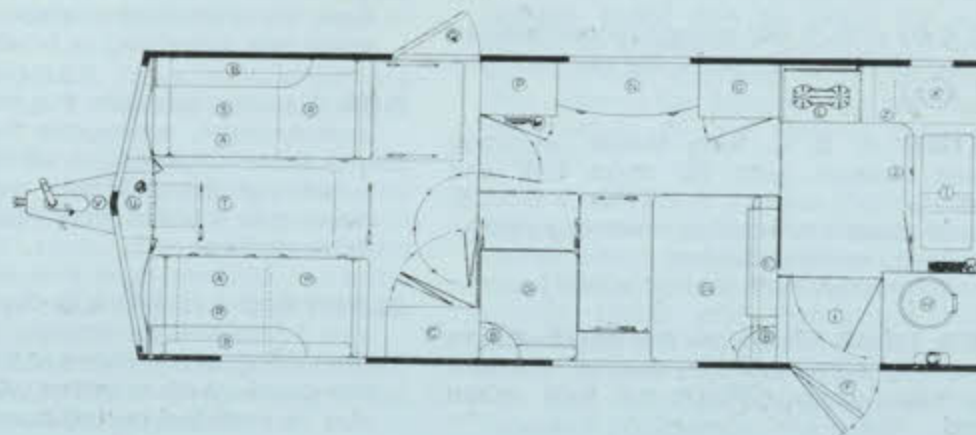
OPTIONAL EXTRAS

- (1) Shower.
- (2) Refrigerator
- (W) Butane Gas Water Heater.



The Dinette in the front of the Continental

Plan



CASSETTA

GENERAL CONSTRUCTION

CHASSIS A stiff rectangular frame of 3" x 2" aluminium channel is bolted to the drawbar which carries a B. & B. long thrust overrun braking unit incorporating a hydraulic damper and a 50 m/m ball coupling. Suspension is by Rubery Owen independent laminated torsion bars with adequate hydraulic dampers.

HUBS Fitted with taper roller bearings and 9" brake drums. Lockheed centre pull brakes operated by 'Bowden' type cables from compensator unit.

WHEELS 5-stud with chrome hub caps and rim embellishers.

TYRES 6.40 x 15 6 ply rating; recommended pressure 36 lbs p.s.i. (2.52 Kg per sq. cm.) (2.44 atm).

COUPLING B. & B. long thrust hydraulic damped overrun with 50 m/m ball and socket. Optional electric control to reversing catch. Break-away braking device. Telescopic screw type jockey wheel.

CORNER LEGS These are the quick-action type which eliminate the use of a screw brace usually so difficult to find when wanted.

BODY CONSTRUCTION Side walls and roof moulded in glassfibre reinforced Polyester Resin bonded to 1" rigid expanded polyvinylchloride to which is bonded the interior panelling of melamine laminate. End walls timber framed and moulded in glass/polyester laminate with glassfibre insulation and melamine interior panelling.

FLOOR 12 m/m resin bonded plywood resin bonded to floor joints and lower side runners.

ENTRANCE DOOR Two piece with top half glazed, fitted with cylinder lock and handle. Retractable entrance step.

WINDOWS Eight anodized aluminium top hinged windows with exterior top louvres and interior pelmets.

LANTERN WINDOWS Of inward opening type in frameless Perspex. Designed to resist rain splashing in when open.

GAS A locker beneath the basin in the toilet compartment, accessible from the exterior, will accommodate 2 x 10 lb. gas containers supplying three Morco gas light fittings, oven gas cooker and room heater flued through floor.

ELECTRIC LIGHTING Two fluorescent 12 volt 13 watt light fittings are mounted on the ceiling and a filament lamp in the toilet. For special orders mains wiring and fittings can be installed during construction.

WATER TANK An 8 gallon aluminium water tank is fitted beneath the floor with exterior filler.

Water is supplied to kitchen sink and toilet basin by foot pumps.

ROAD LIGHTS Two white lights to front, handsome lighting clusters on rear incorporating rear, stop and indicator signals. Two number illuminating lights, two statutory reflecting triangles.



CARIBBEAN AND CONTINENTAL

GENERAL CONSTRUCTION

CHASSIS A stiff rectangular steel frame carries the drawbar and semi elliptic springs. It consists of 3" x 2" and 2" x 2" (76.2m/m x 50.8 m/m) (50.8 m/m x 50.8 m/m) steel angle sections. The springs have rubber bushed mountings eliminating the necessity of greasing

COUPLING A B & B long thrust overrun braking unit incorporating a hydraulic damper and a 50 m/m ball and socket Electric control to reversing catch can be fitted as an optional extra
Break-away braking device
Telescopic screw type jockey wheel

CORNER LEGS Quick-action type, not requiring a screw brace

AXLE Square Beam 2" (50.8 m/m) fitted with taper roller bearing hubs and 12" (30.48 cm) brake drums. Girling centre pull brakes operated by rods to a centre compensator and the coupling.

WHEELS 5-stud with chrome hub caps and rim embellishers

TYRES 6.50 x 16 8-ply rating on "Caribbean" recommended pressure 42 lbs. p.s.i. (2.94 Kg per sq. cm) (2.85 atm)
6.50 x 16 8 ply rating on "Continental" recommended pressure 45 lbs. p.s.i. (3.15 Kg per sq. cm) (3.06 atm)

WHEEL JACKING Provision is made in the body sides aft of the wheels to attach a screw lifting jack of the type supplied with most modern cars

BODY The illustration on the front page is of the "CARIBBEAN" and typifies the general appearance of all models. The lantern type roof extended out to the full width of the van at the rear provides draught-free ventilation unequalled by any other form of roof and provides adequate headroom in kitchen and toilet. The interior panelling is resin bonded to the framing which is also bonded to the floor and roof so producing a 'Monocoque' structure of great strength and rigidity

EXTERIOR PANELLING The flat side panels are 18G aluminium and the front and rear ends moulded in glassfibre/polyester resin

FLOOR is in 12 m/m plywood resin bonded to joists all bitumen treated with chassis

ROOF is a close network of transverse and longitudinal members with resin bonded plywood glued to both sides. The interior is covered with an ivory P.V.C. foil and the exterior with glasscloth bonded with Polyester Resin. This covering is completely free of joints and produces a leak-proof roof of great durability.

ENTRANCE DOORS Front doors which are on the Offside have a fixed glass panel set in the upper half

Rear doors on the nearside give easy access to the kitchen when shopping with the caravan on tour. The upper half of the door is of the "stable" type. Top quality cylinder locks are fitted and give complete security. The handles are recessed, a safety requirement in most European countries

INSULATION The side and end wall cavities are filled with Expanded Polystyrene and the roof with lightweight glassfibre

WINDOWS Have aluminium top hinged frames anodised to prevent corrosion even in coastal atmospheres. They are fitted with exterior weather louvres and interior pelmets

LANTERN WINDOWS Inward opening type in frameless Perspex. Designed to resist rain splashing in when open

GAS INSTALLATION Internal stowage for a 32 lb cylinder is provided with outside access. Gas piping is adequate to ensure proper functioning of all appliances. All joints are accessible. Space heating equipment is adequately flued and floor vents are positioned beneath it so that fresh air is warmed before being drawn into the van, thus providing a warm but fresh atmosphere

ELECTRIC LIGHTING Completely independent of the road light equipment this installation is provided with a separate input plug on the towbar. Light fittings are of the standard size bayonet cap type so that Mains voltage bulbs can be fitted for which the wiring is adequate. Suitable 12 volt bulbs are normally supplied with the caravan so that current for lighting can be taken from the battery of the towing vehicle when touring.

ROAD LIGHTS A Jumper cable permanently fitted to the drawbar carries a 7 way connector which provides for road lights and one spare wire for ancillary equipment. Front marker lights and handsome rear light assemblies are fitted combining rear lights, brake light and indicator lights. Two statutory red reflector triangles are fitted into recessed positions in the back

DATA RELATING TO ALL MODELS

DETAIL	★ CASALETTE		CASETTA		CARIBBEAN		CONTINENTAL	
Number of berths	2		2		2		4	
Length of body (excluding 'V' front)	12' 2"	3.71 m.	14' 3"	4.34 m.	15' 3"	4.65 m.	17' 3"	5.26 m.
Length interior	12' 0"	3.65 m.	14' 0"	4.27 m.	15' 0"	4.57 m.	17' 0"	5.18 m.
Length overall including drawbar	15' 6"	4.72 m.	17' 6 $\frac{1}{4}$ "	5.35 m.	18' 5"	5.61 m.	20' 5"	6.22 m.
Width interior	6' 1 $\frac{1}{2}$ "	1.86 m.	6' 2"	1.88 m.	6' 7"	2.00 m.	6' 9"	2.06 m.
Width overall	6' 7"	2.00 m.	6' 6"	1.98 m.	7' 1"	2.16 m.	7' 3"	2.21 m.
Height (Headroom inside)	6' 3"	1.91 m.	6' 2"	1.88 m.	6' 3"	1.91 m.	6' 4"	1.93 m.
† Height overall	8' 0"	2.44 m.	8' 0"	2.44 m.	8' 6"	2.59 m.	8' 3 $\frac{1}{2}$ "	2.53 m.
† Weight approx. Ex Works	13 $\frac{1}{2}$ cwt.	686 Kg.	18 cwt.	942 Kg.	23 $\frac{1}{2}$ cwt.	1194 Kg.	26 $\frac{1}{2}$ cwt.	1346 Kg.
† Gross Laden Weight	17 $\frac{1}{2}$ cwt.	890 Kg.	22 cwt.	1218 Kg.	29 cwt.	1473.2 Kg.	31 cwt.	1575 Kg.
† Towing Height to Bolt Holes of Hitch	13"	33.02 cm.	13"	33.02 cm.	14 $\frac{1}{4}$ "	37.46 cm.	14 $\frac{1}{4}$ "	37.46 cm.
Tyre size	5.90 × 13 6 ply		6.40 × 15 6 ply		6.50 × 16 8 ply		6.50 × 16 8 ply	
Brake size	8"	20 cm.	9"	22.36 cm.	12"	30.48 cm.	12"	30.48 cm.
Corner Legs	Brace operated		Quick action		Quick action		Quick action	
Water Tank	—		8 gals.	26 litres	9 gals.	41 litres	9 gals.	41 litres
Gas cylinder capacity	2 × 10 lb.	2 × 4.54 Kg.	2 × 10 lb.	2 × 4.54 Kg.	1 × 32 lb.	1 × 14.51 Kg.	1 × 32 lb.	1 × 14.51 Kg.
★ See Separate Leaflet for full details				The following Optional Equipment is available on most models				
See separate leaflet for prices and conditions of sale.				Butane Gas Refrigerator		Shower Bath		
† These are average figures and can vary slightly between one caravan and another.				Butane Gas Water Heater		Screw Lifting Jack		
We reserve the right to change the Specification without notice.				Carlight roller flyscreens		Carlight Equalizer/Stabilizer		
				Flyscreens for lantern windows		Electric control of reversing stop		
				Water Tank (Casalette only)		Carlight China		

The Carlight Owners' Club

Any owner of a Carlight caravan using it for leisure is eligible for membership of the Carlight Owners' Club. This entitles him to wear the Club tie, carry on his car the distinctive Club badge in chrome and enamel and fly the Club pennant on his caravan

Founded in 1961 by a few enthusiastic owners the Club organises two rallies and a London Dinner Dance each year. They provide the means for meeting people with common interests and the making of long-lasting friendships

Members on tour with "Casettas" in Scandinavia after attending an International Rally in Sweden





CARLIGHT TRAILERS LIMITED

CHURCH LANE . SLEAFORD NG34 7DE . LINCS . ENGLAND

Telephone: SLEAFORD 2120

(STD Code 05293)

